1. Safety Programmable Controller Product List

<table>
<thead>
<tr>
<th>Model</th>
<th>Application</th>
</tr>
</thead>
<tbody>
<tr>
<td>MELSEC iQ-R</td>
<td>10 years</td>
</tr>
<tr>
<td>MELSEC iQ-R</td>
<td>5 years</td>
</tr>
</tbody>
</table>

2. Relevant Manuals

- Use the product according to the following safety standards.
- The safety response time is calculated by the following formula.
- For details on the Safety CPU and safety function module, refer to the following manuals.

3. Safety Standards

- For details on the Safety CPU and safety function module, refer to the following manuals.
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4. Installations

- Before using this product, please read this manual (translation of the original) carefully and pay full attention to safety to handle the product correctly.
- If the safety cycle time exceeds the value shown in the table, perform the following calculations:
- The calculation of the target failure rate (PFDavg/PFH) is as follows:
- The safety response time is calculated by the following formula:
- For details on the Safety CPU and safety function module, refer to the following manuals.
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- The safety response time is calculated by the following formula:
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