Thank you for choosing this Mitsubishi inverter option unit. This Instruction Manual provides handling information and precautions for use of the equipment. Incorrect handling might cause an unexpected fault. Before using this product, always read this Instruction Manual carefully to use this product correctly. Please forward this Instruction Manual to the end user.

This product is the attachment for replacing the FR-F520L-75K and the FR-F720(P)-75K with the FR-F820-75K. The product enables the use of the existing mounting holes as it is.

1 Unpacking and checking the product

Take the product out of the package, and confirm that the product is as you ordered and intact.

The product is an option for the FR-F820-75K.

<table>
<thead>
<tr>
<th>FR-F8AT (upper side)</th>
<th>FR-F8AT (lower side)</th>
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</table>
2 Installing the intercompatibility attachment to the inverter

(1) Remove the wiring of the existing inverter.
(2) Remove the existing inverter.
(3) Installing the attachment
   Replace the upper and lower installation frames of the inverter being replaced with the upper and lower parts of FR-F8AT respectively.
   Use the screws of the upper and lower installation frames to install the FR-F8AT.
   (Tightening torque: 22.5 to 30.5 N•m)

(4) Install the inverter equipped with the attachment to the existing mounting holes.
(5) Perform wiring to the installed inverter.

**NOTE**

- To remove or install the inverter, refer to the inverter Instruction Manual.
3 Outline dimensions

FR-F6AT (upper side)

2- ø12 hole [screw size M10]

FR-F8AT (lower side)

Inverter

4- ø25 hole

3.2

Inverter
## REVISIONS

<table>
<thead>
<tr>
<th>Print date</th>
<th>* Manual number</th>
<th>Revision</th>
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