

MITSUBISHI ELECTRIC

GT25 Rugged Model General Description

GT2507T-WTSD

Thank you for choosing Mitsubishi Electric Graphic Operation Terminal (GOT).

Prior to use, please read both this manual and the detailed manual thoroughly to fully understand the product.

MODEL	GT25T-W-U-GD-E
Model code	1D7MT9
IB(NA)-0800611ENG-G(2109)MEE	

© 2018 MITSUBISHI ELECTRIC CORPORATION

SAFETY PRECAUTIONS

(Always read these precautions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this product. In this manual, the safety precautions are ranked as "WARNING" and "CAUTION".

WARNING Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

CAUTION Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the CAUTION level may lead to a serious accident according to the circumstances. Always follow the instructions of both levels because they are important to personal safety.

Please save this manual to make it accessible when required and always forward it to the user.

DESIGN PRECAUTIONS

WARNING

- Some failures of the GOT, communication unit or cable may keep the outputs on or off. Some failures of a touch panel may cause malfunction of the input objects such as a touch switch. An external monitoring circuit should be provided to check for output signals which may lead to a serious accident. Not doing so can cause an accident due to false output or malfunction.
- Do not use the GOT as the warning device that may cause a serious accident. An independent and redundant hardware or mechanical interlock is required to configure the device that displays and outputs serious warning. Failure to observe this instruction may result in an accident due to incorrect output or malfunction.
- The GOT backlight failure disables the operation on the touch switch (s). When the GOT backlight has a failure, the POWER LED blinks (orange/blue), the display section dims, and inputs by a touch switch are disabled.
- The display section of the GOT is an analog-resistive type touch panel. Do not touch two points or more simultaneously on the display section. Doing so may cause a touch switch near the touched points to operate unexpectedly, or may cause an accident due to an incorrect output or malfunction.
- When programs or parameters of the controller (such as a PLC) that is monitored by the GOT are changed, be sure to reset the GOT, or turn on the unit again after shutting off the power as soon as possible.
- Not doing so can cause an accident due to false output or malfunction.
- If a communication fault (including cable disconnection) occurs during monitoring on the GOT, communication between the GOT and PLC CPU is suspended and the GOT becomes inoperative.
- For bus connection : The PLC CPU becomes faulty and the GOT becomes inoperative.
- For other than bus connection : The GOT becomes inoperative.
- A system where the GOT is used should be configured to perform any significant operation to the system by using the switches of a device other than the GOT on the assumption that a GOT communication fault will occur. Not doing so can cause an accident due to false output or malfunction.
- To maintain the security (confidentiality, integrity, and availability) of the GOT and the system against unauthorized access, DoS attacks, computer viruses, and other cyberattacks from unreliable networks and devices via network, take appropriate measures such as firewalls, virtual private networks (VPNs), and antivirus solutions.
- Mitsubishi Electric shall have no responsibility or liability for any problems involving GOT trouble and system trouble by unauthorized access, DoS attacks, computer viruses, and other cyberattacks.
- *1 DoS: A denial-of-service (DoS) attack disrupts services by overloading systems or exploiting vulnerabilities, resulting in a denial-of-service (DoS) state.

WARNING

- Products with the C1, DIV2 mark on the rating plate are suitable for use in Class I, Division 2, Groups A, B, C and D hazardous locations, or non-hazardous locations only.
- This mark indicates that the product is certified for use in the Class I, Division2 environment where flammable gases, vapors, or liquids are not likely to exist under normal conditions.
- When using the products in the Class I, Division 2 environment, observe the following to reduce the risk of explosion.
 - This device is open-type and is to be installed in an enclosure suitable for the environment and requires a tool or key to open.
 - Warning - Explosion Hazard - Substitution of any component may impair suitability for Class I, Division 2.
 - Warning - Explosion Hazard - Do not connect or disconnect equipment or disconnect external connection terminals unless power has been removed or the area is known to be non-hazardous.
 - The side interface and extension interface of this equipment cannot be used in Class I, Division 2 environments.

CAUTION

- Do not bundle the control and communication cables with main-circuit, power or other wiring. Run the above cables separately from such wiring and keep them a minimum of 100mm apart.
- Not doing so may cause a malfunction.
- Do not press the GOT display section with a pointed material as a pen or driver.
- Doing so can result in a damage or failure of the display section.
- When the GOT connects to an Ethernet network, the IP address setting is restricted according to the system configuration.
- When a GOT2000 series model and a GOT1000 series model are on an Ethernet network, do not set the IP address 192.168.0.18 for the GOTs and the controllers on this network.
- Doing so can cause IP address duplication at the GOT startup, adversely affecting the communication of the device with the IP address 192.168.0.18.
- The operation at the IP address duplication depends on the devices and the system.
- When using the Ethernet interface, set a different network for port 1 and port 2.
- Turn on the controllers and the network devices to be ready for communication before they communicate with the GOT.
- Failure to do so can cause a communication error on the GOT.
- When the GOT is subject to shock or vibration, or some colors appear on the screen of the GOT, the screen of the GOT might flicker.

MOUNTING PRECAUTIONS

WARNING

- Be sure to shut off all phases of the external power supply used by the system before mounting or removing the GOT main unit from the panel.
- Not doing so can cause the unit to fail or malfunction.
- Be sure to shut off all phases of the external power supply used by the system before mounting or removing the communication unit or the option unit onto/from the GOT.

CAUTION

- Use the GOT in the environment that satisfies the general specifications described in this manual.
- Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.
- When mounting the GOT to the control panel, tighten the mounting screws in the specified torque range (0.36 N·m to 0.48 N·m) with a Phillips-head screwdriver No. 2.
- Underlighting can cause the GOT to drop, short circuit or malfunction.
- Overlighting can cause a drop, short circuit or malfunction due to the damage of the screws or unit.
- When loading the wireless LAN unit to the GOT, fit it to the side interface of GOT and tighten the mounting screws in the specified torque range (0.10 N·m to 0.14 N·m) with a Phillips-head screwdriver No. 1.
- Underlighting can cause the GOT to drop, failure or malfunction.
- Overlighting can cause a drop, failure or malfunction due to the damage of the screws or unit.
- Remove the protective film of the GOT.
- When the user continues using the GOT with the protective film, the film may not be removed.
- This product is rugged against UV rays, temperatures, vibrations, and the like, but its operation is not guaranteed in all conditions and environments.
- Make sure to use or store the product in a proper environment.
- Do not operate the GOT with its display section frozen.
- The water droplets on the display section may freeze at a low temperature. Touch switches and other input objects may malfunction if the display section is frozen.

CAUTION

- Do not disassemble or modify the unit.
- Doing so can cause a failure, malfunction, injury or fire.
- Do not touch the conductive and electronic parts of the unit directly.
- Doing so can cause a unit malfunction or failure.
- The cables connected to the unit must be in ducts or clamped.
- Not doing so can cause the unit or cable to be damaged due to the dangling, motion or accidental pulling of the cables or can cause a malfunction due to a cable connection fault.
- When unplugging the cable connected to the unit, do not hold and pull from the cable portion.
- Doing so can cause the unit or cable to be damaged or can cause a malfunction due to a cable connection fault.
- Do not drop the module or subject it to strong shock.
- A module damage may result.
- Do not drop or give an impact to the battery mounted to the unit.
- Doing so may damage the battery, causing the battery fluid to leak inside the battery.
- If the battery is dropped or given an impact, dispose of it without using.
- Before touching the unit, always touch grounded metals, etc. to discharge static electricity from human body, etc.
- Not doing so can cause the unit to fail or malfunction.
- Use the battery manufactured by Mitsubishi Electric Corporation.
- Use of other batteries may cause a risk of fire or explosion.
- Disposal of used batteries promptly.
- Keep away from children.
- Do not disassemble and do not dispose of in fire.
- Be sure to shut off all phases of the external power supply before replacing the battery or using the dip switch of the terminating resistor.
- Not doing so can cause the unit to fail or malfunction by static electricity.
- Before cleaning the GOT, be sure to turn off the power.
- Before cleaning, check the following items.
 - Ensure that there are no problems with the installation condition of the GOT to the control panel.
 - Ensure that there are no damages on the environmental protection sheet (not replaceable).
- If the environmental protection sheet peels or the cleaning solution enters between the sheet and the display section during cleaning, stop the cleaning immediately.
- In such a case, do not use the GOT.

WIRING PRECAUTIONS

WARNING

- Be sure to shut off all phases of the external power supply used by the system before wiring.
- Failure to do so may result in an electric shock, product damage or malfunctions.

CAUTION

- Make sure to ground the FG terminal of the GOT power supply section solely for the GOT (ground resistance: 100 Ω or less, ground cable diameter: 1.6 mm or more).
- Not doing so may cause an electric shock or malfunction.
- When tightening the terminal screws, use a Phillips-head screwdriver No.2.
- Terminal screws which are not to be used must be tightened always at torque 0.5 N·m to 0.8 N·m.
- Otherwise there will be a danger of short circuit against the solderless terminals.
- Use applicable solderless terminals and tighten them with the specified torque.
- If any solderless spade terminal is used, it may be disconnected when the terminal screw comes loose, resulting in failure.
- Correctly wire the GOT power supply section after confirming the rated voltage and terminal arrangement of the product.
- Tighten the terminal screws of the GOT power supply section in the specified torque range (0.5 N·m to 0.8 N·m). Underlighting can cause a short circuit or malfunction. Overlighting can cause a short circuit or malfunction due to the damage of the screws or unit.

CAUTION

- Exercise care to avoid foreign matter such as chips and wire offcuts entering the GOT.
- Not doing so can cause a fire, failure or malfunction.
- The module has an ingress prevention label on its top to prevent foreign matter, such as wire offcuts, from entering the module during wiring.
- Do not peel this label during wiring.
- Before starting system operation, be sure to peel this label because of heat dissipation.
- Plug the communication cable into the GOT interface or the connector of the connected unit, and tighten the mounting screws and the terminal screws in the specified torque range.
- Underlighting can cause a short circuit or malfunction.
- Overlighting can cause a short circuit or malfunction due to the damage of the screws or unit.

TEST OPERATION PRECAUTIONS

WARNING

- Before testing the operation of a user-created monitor screen (such as turning on or off a bit device, changing the current value of a word device, changing the set value or current value of a timer or counter, and changing the current value of a buffer memory), thoroughly read the manual to fully understand the operating procedures.
- During the test operation, never change the data of the devices which are used to perform significant operation for the system.
- False output or malfunction can cause an accident.

STARTUP/MAINTENANCE PRECAUTIONS

WARNING

- When power is on, do not touch the terminals.
- Doing so can cause an electric shock.
- Correctly connect the battery connector.
- Do not charge, disassemble, heat, short-circuit, solder, or throw the battery into the fire.
- Doing so will cause the battery to produce heat, explode, or ignite, resulting in injury and fire.
- Before starting cleaning or terminal screw re-tightening, always switch off the power externally in all phases.
- Not switching the power off in all phases can cause a unit failure or malfunction.
- Underlighting can cause a drop, short circuit or malfunction.
- Overlighting can cause a drop, short circuit or malfunction due to the damage of the screws or unit.

CAUTION

- Do not disassemble or modify the unit.
- Doing so can cause a failure, malfunction, injury or fire.
- Do not touch the conductive and electronic parts of the unit directly.
- Doing so can cause a unit malfunction or failure.
- The cables connected to the unit must be in ducts or clamped.
- Not doing so can cause the unit or cable to be damaged due to the dangling, motion or accidental pulling of the cables or can cause a malfunction due to a cable connection fault.
- When unplugging the cable connected to the unit, do not hold and pull from the cable portion.
- Doing so can cause the unit or cable to be damaged or can cause a malfunction due to a cable connection fault.
- Do not drop the module or subject it to strong shock.
- A module damage may result.
- Do not drop or give an impact to the battery mounted to the unit.
- Doing so may damage the battery, causing the battery fluid to leak inside the battery.
- If the battery is dropped or given an impact, dispose of it without using.
- Before touching the unit, always touch grounded metals, etc. to discharge static electricity from human body, etc.
- Not doing so can cause the unit to fail or malfunction.
- Use the battery manufactured by Mitsubishi Electric Corporation.
- Use of other batteries may cause a risk of fire or explosion.
- Disposal of used batteries promptly.
- Keep away from children.
- Do not disassemble and do not dispose of in fire.
- Be sure to shut off all phases of the external power supply before replacing the battery or using the dip switch of the terminating resistor.
- Not doing so can cause the unit to fail or malfunction by static electricity.
- Before cleaning the GOT, be sure to turn off the power.
- Before cleaning, check the following items.
 - Ensure that there are no problems with the installation condition of the GOT to the control panel.
 - Ensure that there are no damages on the environmental protection sheet (not replaceable).
- If the environmental protection sheet peels or the cleaning solution enters between the sheet and the display section during cleaning, stop the cleaning immediately.
- In such a case, do not use the GOT.

TOUCH PANEL PRECAUTIONS

CAUTION

- For the analog-resistive film type touch panels, normally the adjustment is not required.
- However, the difference between a touched position and the object position may occur as the period of use elapses.
- When any difference between a touched position and the object position occurs, execute the touch panel calibration.
- Not doing so can cause the unit to fail or malfunction.
- When any difference between a touched position and the object position occurs, other object may be activated.
- This may cause an unexpected operation due to incorrect output or malfunction.

PRECAUTIONS WHEN THE DATA STORAGE IS IN USE

WARNING

- If the SD card is removed from drive A of the GOT while being accessed by the GOT, the GOT may stop processing data for about 20 seconds.
- The GOT cannot be operated during this period.
- The functions that run in the background including a screen updating, alarm, logging, scripts, and others are also interrupted.
- Since this interruption makes an impact to the system operation, it might cause failure.
- Check that the SD card access LED is off before removing the SD card.

CAUTION

- If the data storage is removed from the GOT while being accessed by the GOT, the data storage and files may be damaged.
- Before removing the data storage from the GOT, check the SD card access LED, system signal, or others to make sure that the data storage is not accessed.
- Turning off the GOT while it accesses the SD card results in damage to the SD card and files.
- After inserting an SD card into the GOT, make sure to close the SD card cover.
- Not doing so causes the data not to be read or written.
- When removing the SD card from the GOT, make sure to support the SD card by hand as it may pop out.
- Not doing so may cause a malfunction due to a contact failure.
- Before removing the data storage from the GOT, follow the procedure for removal on the utility screen of the GOT.
- After the successful completion dialog is displayed, remove the data storage by hand carefully.
- Not doing so may cause the data storage to drop from the GOT, resulting in a failure or break.
- When inserting a USB device into a USB interface of the GOT, make sure to insert the device into the interface firmly.
- Not doing so can cause a malfunction due to a contact failure.
- Before removing the data storage from the GOT, follow the procedure for removal on the utility screen of the GOT.
- After the successful completion dialog is displayed, remove the data storage by hand carefully.
- Not doing so may cause the data storage to drop from the GOT, resulting in a failure or break.

PRECAUTIONS FOR USE

CAUTION

- Do not touch the outer edge of the actual display area repeatedly.
- Doing so may result in a failure.
- Do not turn off the GOT while data is being written to the storage memory (ROM) or SD card.
- Doing so may corrupt the data, rendering the GOT inoperative.
- The GOT rugged model uses the environmental protection sheet (not replaceable) with UV protection function on the front surface.
- Therefore, it is possible to suppress deterioration of the touch panel or the liquid crystal display panel that may be caused by ultraviolet rays.
- Note that if the rugged model is exposed to ultraviolet rays for an extended period of time, the front surface may turn yellow.
- If the rugged model is likely to be exposed to ultraviolet rays for an extended period of time, it is recommended to use a UV protective sheet (option).

PRECAUTIONS FOR REMOTE CONTROL

WARNING

- Remote control is available through a network by using GOT functions, including the SoftGOT-GOT link function, the remote personal computer operation function, the VNC server function, and the GOT Mobile function.
- If these functions are used to perform remote control of control equipment, the field operator may not notice the remote control, possibly leading to an accident.
- In addition, a communication delay or interruption may occur depending on the network environment, and remote control of control equipment cannot be performed normally in some cases.
- Before using the above functions to perform remote control, fully grasp the circumstances of the field site and ensure safety.

PRECAUTIONS FOR EXCLUSIVE AUTHORIZATION CONTROL

WARNING

- Make sure to fully understand the GOT network interaction function before using this function to control the authorization among pieces of equipment to prevent simultaneous operations.
- The exclusive authorization control of the GOT network interaction function can be enabled or disabled for each screen.
- (For all screens, the exclusive authorization control is disabled by default.)
- Properly determine the screens for which the exclusive authorization control is required, and set the control by screen.
- A screen for which the exclusive authorization control is disabled can be operated simultaneously from pieces of equipment.
- Make sure to determine the operation period for each operator, fully grasp the circumstances of the field site, and ensure safety to perform operations.

DISPOSAL PRECAUTIONS

CAUTION

- When disposing of this product, treat it as industrial waste.
- When disposing of batteries, separate them from other wastes according to the local regulations.
- (Refer to the GOT2000 Series User's Manual (Hardware) for details of the battery directive in the EU member states.)

TRANSPORTATION PRECAUTIONS

CAUTION

- When transporting lithium batteries, make sure to treat them based on the transport regulations.
- (Refer to the GOT2000 Series User's Manual (Hardware) for details of the regulated models.)
- Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of this manual, as they are precision devices.
- Failure to do so may cause the unit to fail.
- Check if the unit operates correctly after transportation.
- When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products.
- Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method).
- Additionally, disinfect and protect wood from insects before packing products.

Manuals

The following shows manuals relevant to this product.

Manual name	Manual number (Model code)
GOT2000 Series User's Manual (Hardware)	SH-081194ENG (1D7MJ5)
GOT2000 Series User's Manual (Utility)	SH-081195ENG (1D7MJ6)

For detailed manuals and relevant manuals, refer to the e-Manual or PDF manuals stored in the DVD-ROM for the screen design software used.

The latest manuals are also available from MITSUBISHI ELECTRIC FA Global Website (www.MitsubishiElectric.com/fa).

Compliance with the new China RoHS directive

GOT 相关的基于“电器电子产品有害物质限制使用管理办法”要求的表示方法

Note: This symbol mark is for China only.

含有有害6物质的名称、含有量、含有部件
 本产品中所含有的有害6物质的名称、含有量、含有部件如下所示。
 产品中含有有害物质的名称及含量

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
电路板组件	×	○	○	○	○	○
树脂部件、电缆、膜材	○	○	○	○	○	○
钣金部件、螺丝等金属部件	×	○	○	○	○	○

本表格依据 SJ/T11364 的规定编制。
 ○ : 表示该有害物质在该部件所有均质材料中的含量均在 GB/T26572 规定的限量要求以下。
 × : 表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T26572 规定的限量要求。

Referenced Standard: GB/T15969.2 (Requirement of Chinese standardized law)

Before using the GOT

Connect the connector of the GOT to the connector of the battery.

Refer to the GOT2000 Series User's Manual (Hardware) for the connection instructions.

For details on the GOT specifications, installing instructions, wiring, maintenance and inspection, or checking procedure for the version and the compatible standard, refer to the GOT2000 Series User's Manual (Hardware).

Packing List

The GOT product package includes the following:

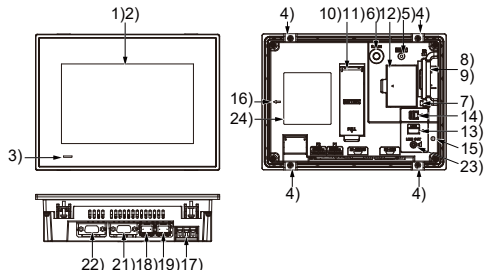
Description	Quantity
Rugged GT25 model	1
Battery (GT11-50BAT) (Attached to the GOT)	1
Fitting	4
GT25 耐環境強化モデル本体概要説明書 (Japanese version of this manual)	1
Rugged GT25 Model General Description (This manual)	1

1. FEATURES

- Abundant standard equipment
 - Variety of connection with FA devices
 - SD card interface compatible with the SDHC card having a large capacity and allowing high-speed communication
 - Connection with various peripheral devices with the USB host
 - One sound output interface
 - Two Ethernet interfaces
- Improved usability
 - Abundant troubleshooting
 - Easy and clear screen creation
 - PC-like operation screen
 - Support for the vertical installation
- Enhanced compatibility with Mitsubishi Electric FA devices
- LED backlight
- Further ruggedization

2. PARTS NAMES AND SETTINGS

The following shows the parts names of GT2507T-W.



No.	Name	Description
1)	Display section	Displays the utility and the user-created screen.
2)	Touch panel	For operating the touch switches in the utility and the user-created screen Lit in blue : Power is properly supplied. Lit in orange : Screen saving Blinks in orange and blue: Backlight failure Not lit : Power is not supplied.
3)	POWER LED	Mounting fixtures for fixing the GOT to the control panel
4)	Unit installation fitting	Hardware reset switch
5)	Reset switch	Used for OS installation at the GOT startup
6)	S.MODE switch	ON: SD card installed Blink: SD card accessed OFF: SD card not installed or SD card installed but removal possible
7)	SD card access LED	For installing an SD card
8)	SD card interface (inside the cover)	Has the function to switch the access to the SD card between enabled and disabled states. When the cover is opened: Access prohibited When the cover is closed: Access allowed
9)	SD card cover	Space for housing the battery
10)	Battery (inside the cover)	Switches the terminating resistor for the RS-422/485 communication port between used and unused states (initial setting) (unused)
11)	Terminating resistor setting switch (inside the cover)	For installing a wireless LAN communication unit
12)	Wireless LAN communication unit interface (inside the cover)	For connecting a USB mouse, a USB keyboard, or a USB barcode reader, and transferring or saving data (Connector shape: TYPE-A)
13)	USB interface (Host/back)	For connecting a personal computer (Connector shape: Mini-B)
14)	USB interface (Device/back)	For attaching a cable clamp to prevent the USB cable or the sound output cable from being accidentally pulled out (Recommended product: RSG-130-V0 of KITAGAWA INDUSTRIES CO.,LTD. or equivalent)
15)	Cable clamp mounting hole	For the vertical installation, install the GOT so that the arrow points upward.
16)	Vertical installation arrow mark	Power input terminal, FG terminal
17)	Power terminal	For communicating with a controller or connecting a personal computer (Connector shape: RJ45 (modular jack))
18)	Ethernet interface (port 1)	
19)	Ethernet interface (port 2)	
20)	Ethernet communication status LED	SDIRD LED ON: Data sent or received SDIRD LED OFF: Data not sent or received SPEED LED ON: Communicating at 100 Mbps SPEED LED OFF: Communicating at 10 Mbps or disconnected
21)	RS-422/485 interface	For communication with a controller (Connector shape: D-sub 9-pin (female))
22)	RS-232 interface	For communication with a controller (Connector shape: D-sub 9-pin (male))
23)	Sound output interface	For outputting sounds (applicable plug: Φ3.5 stereo mini-plug (3-prong))
24)	Rating plate	-

3. SPECIFICATIONS

3.1 General Specifications

Item	Specifications ⁵⁾	
Operating ambient temperature ¹⁾	-20°C to 65°C	
Storage ambient temperature	-30°C to 75°C	
Operating ambient humidity	10 to 90% RH, non-condensing	
Storage ambient humidity	10 to 90% RH, non-condensing	
Vibration resistance	IEC 60068-2-6	
	Under intermittent vibration	Frequency: 5 to 8.4Hz, Acceleration: 19.6m/s ² , Half-amplitude: 7.0mm, Sweep count: 10 times each in X, Y and Z directions
	Under continuous vibration	Frequency: 5 to 8.4Hz, Acceleration: 19.6m/s ² , Half-amplitude: 7.0mm
Shock resistance	IEC60068-2-27 392 m/s ² (40G), 3 times each in X, Y or Z directions	
Operating atmosphere	No greasy fumes, corrosive gas, flammable gas, excessive conductive dust, and direct sunlight (as well as at storage)	
Operating altitude ²⁾	2000 m max.	
Installation location	Inside control panel	
Overvoltage category ³⁾	II or less	
Pollution degree ⁴⁾	2 or less	
Cooling method	Self-cooling	
Grounding	Grounding with a ground resistance of 100 Ω or less by using a ground cable that has a cross-sectional area of 2 mm ² or more. If possible, connect the ground cable to the control panel.	

¹⁾ Includes the temperature inside the enclosure of the control panel on which the GOT is installed.

²⁾ Do not use or store the GOT under a pressure higher than the atmospheric pressure at altitude 0 m. Doing so may cause a malfunction.

Air purging by applying pressure to the control panel may create clearance between the surface sheet and the touch panel. This may cause the touch panel to be not sensitive enough or the sheet to come off.

³⁾ This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within the premises. Category II applies to equipment that is supplied with power from fixed facilities. The withstand surge voltage for the equipment with the rated voltage up to 300 V is 2500 V.

⁴⁾ This indicates the occurrence rate of conductive material in an environment where a device is used. Pollution degree 2 indicates an environment where only non-conductive pollution occurs normally and a temporary conductivity caused by condensation shall be expected depending on the conditions.

⁵⁾ Communication units and options usable with the rugged model can be used in the environment described in the general specifications of the rugged model.

Note that when a protective cover for oil is mounted on the GOT, the operating ambient temperature must be -20°C to 50°C.

For using peripheral devices to be connected to the GOT, refer to the manual of each product.

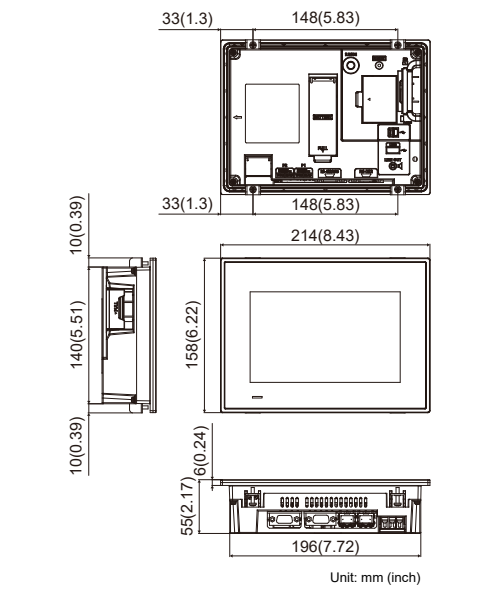
Point
 Refer to the GOT2000 Series User's Manual (Hardware) for details on the performance specifications of each GOT.

3.2 Power Supply Specifications

The following shows the power supply specifications of the rugged GT25 model.

Item	Specifications
Power supply voltage	GT2507T-WTSD 24 V DC (+25%, -20%)
Power consumption	Stand alone: 11W Stand alone with backlight off: 7W
Inrush current	59A or less (2 ms, operating ambient temperature 25 °C, maximum load)
Allowable momentary power	5 ms or less
Noise immunity	500Vp-p noise voltage, 1μs noise width (when measuring with a noise simulator under 25 to 60Hz noise frequency)
Dielectric withstand voltage	350 V AC for 1 minute across power terminals and earth
Insulation resistance	10 MΩ or more across power terminals and earth by a 500 V DC insulation resistance tester
Applicable wire size	0.75[mm ²] to 2[mm ²]
Applicable solderless terminal	Solderless terminal for M3 screw RAV11.25-3, V2-N3A, FV2-N3A
Applicable tightening torque (Terminal block terminal screw)	0.5[N·m] to 0.8[N·m]

3.3 External Dimensions



4. EMC AND LOW VOLTAGE DIRECTIVE

For electromagnetic compatibility (EMC) and electrical safety, regulatory standards are established in each country.

Especially, for the products to be sold in European countries, conformance to the EMC Directive, which is one of the European Directives, has been mandatory as the EMC standards since 1996. In addition, conformance to the Low Voltage Directive, another European Directive, has also been mandatory as the electrical safety standards since 1997.

In European countries, if a product meets the requirements of the EMC Directive or the Low Voltage Directive, the product's manufacturer must declare conformity of the product and affix the CE mark to the product. In some countries or regions other than European countries, the product's manufacturer also must declare conformity of the product and affix a designated mark to the product (example: UKCA mark in the UK).

- Authorized representative in the EU and the UK is shown below.
- Name : Mitsubishi Electric Europe BV
- Address : Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany

This section describes the EMC Directive and Low Voltage Directive as examples for conformance to EMC and electrical safety standards. EMC and electrical safety standards in each country are stipulated to be consistent with the corresponding international standards. When the requirements are consistent with the same standards, common measures are taken to conform to the standards in different countries. For the EMC Directive, regulatory compliance with equivalent EMC standards are required for example in the UK and Korea. For the Low Voltage Directive, regulatory compliance with equivalent electrical safety standards are required for example in the UK.

4.1 Requirements to Meet EMC Directive

EMC Directives are those which require "any strong electromagnetic force is not output to the external. Emission (electromagnetic interference)" and "It is not influenced by the electromagnetic wave from the external. Immunity (electromagnetic sensitivity)".

Items 4.1.1 through 4.1.3 summarize the precautions to use GOT and configure the mechanical unit in order to match the EMC directives. Though the data described herein are produced with our best on the basis of the requirement items and standards of the restrictions gathered by Mitsubishi Electric, they do not completely guaranteed that all mechanical unit manufactured according to the data do not always match the above.

4.1.1 EMC directive

The standards of the EMC Directive are shown below.

Applied standard	Test standard	Test details	Standard value
EN61131-2 : 2007	CISPR16-2-3 Radiated noise ^{1)*2}	Electromagnetic emissions from the product are measured.	30M-230MHz QP : 30dB μ V/m (30m in measurement range) ^{3)*4} 230M-1000MHz QP : 37 dB μ V/m (30m in measurement range) ^{3)*4}
	IEC61000-4-2 Electrostatic immunity ^{1)*2}	Immunity test in which static electricity is applied to the cabinet of the equipment.	\pm 4kV Contact discharge \pm 8kV Aerial discharge
	IEC61000-4-3 Radiated electromagnetic field AM modulation ^{1)*2}	Immunity test in which field is irradiated to the product.	80-1000MHz: 10V/m 1.4-2GHz: 3V/m 2.0-2.7GHz: 1V/m 80%AM modulation@1kHz
	IEC61000-4-4 Fast transient burst noise ^{1)*2}	Immunity test in which burst noise is applied to the power line and signal lines.	Power line: 2kV Digital I/O: 1kV Analog I/O: 1kV Signal lines: 1kV
	IEC61000-4-5 Surge immunity ^{1)*2}	Immunity test in which lightning surge is applied to the product.	Power line (between line and ground): \pm 0.5kV Power line (between lines): \pm 0.5kV Data communication port: \pm 1kV
	IEC61000-4-6 Conducted RF immunity ^{1)*2}	Immunity test in which a noise induced on the power and signal lines is applied.	Power line: 10V Data communication port: 10V
IEC61000-4-8 Power supply frequency magnetic field immunity ^{1)*2}	Test for checking normal operations under the circumstance exposed to the ferromagnetic field noise of the power supply frequency (50/60Hz).	30 A/m	

*1: The GOT is an open type device (device installed to another device) and must be installed in a conductive control panel.
The above test items are conducted in the condition where the GOT is installed on the conductive control panel and combined with the Mitsubishi Electric PLC.

- *2: When using the sound output cable, the cable length must be 30 m (118.1 in.) or shorter.
*3: QP (Quasi-Peak): Quasi-peak value, Mean: Average value
*4: The above test items are conducted in the following conditions.
30M-230MHz QP : 40dB μ V/m (10m in measurement range)
230M-1000MHz QP : 47dB μ V/m (10m in measurement range)

4.1.2 Control panel

The GOT is an open type device (device installed to another device) and must be installed in a conductive control panel.

It not only assure the safety but also has a large effect to shut down the noise generated from GOT, on the control panel.

(1) Control Panel

- The control panel must be conductive.
- When fixing a top or bottom plate of the control panel with bolts, do not coat the plate and bolt surfaces so that they will come into contact.
And connect the door and box using a thick grounding cable in order to ensure the low impedance under high frequency.
- When using an inner plate to ensure electric conductivity with the control panel, do not coat the fixing bolt area of the inner plate and control panel to ensure conductivity in the largest area as possible.
- Ground the control panel using a thick grounding cable in order to ensure the low impedance under high frequency.
- The diameter of cable holes in the control panel must be 10cm (3.94in.). In order to reduce the chance of radio waves leaking out, ensure that the space between the control panel and its door is small as possible.

Paste the EMI gasket directly on the painted surface to seal the space so that the leak of electric wave can be suppressed. Our test has been carried out on a panel having the damping characteristics of 37dB max. and 30dB mean (measured by 3m method with 30 to 300MHz).

(2) Connection of power and ground wires

Ground and power supply wires for the GOT must be connected as described below.

- Provide a grounding point near the GOT. Short-circuit the LG and FG terminals of the GOT (LG: line ground, FG: frame ground) and ground them with the thickest and shortest wire possible (The wire length must be 30cm (11.81in.) or shorter.)
The LG and FG terminals function is to pass the noise generated in the PC system to the ground, so an impedance that is as low as possible must be ensured. As the wires are used to relieve the noise, the wire itself carries a large noise content and thus short wiring means that the wire is prevented from acting as an antenna.

Note) A long conductor will become a more efficient antenna at high frequency.

- The earth wire led from the earthing point must be twisted with the power supply wires.
By twisting with the earthing wire, noise flowing from the power supply wires can be relieved to the earthing. However, if a filter is installed on the power supply wires, the wires and the earthing wire may not need to be twisted.

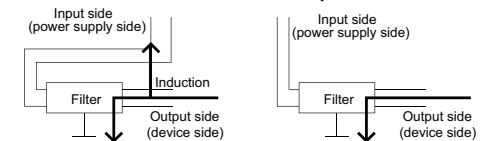
4.1.3 Noise filter (power supply line filter)

The noise filter (power supply line filter) is a device effective to reduce conducted noise. Except some models, installation of a noise filter onto the power supply lines is not necessary. However conducted noise can be reduced if it is installed. (The noise filter is generally effective for reducing conducted noise in the band of 10MHz or less.) Usage of the following filters is recommended.

Model name	FN343-3/05	FN660-6/06	RSHN-2003
Manufacturer	SCHAFFNER	SCHAFFNER	TDK
Rated current	3A	6A	3A
Rated voltage	250V		

The precautions required when installing a noise filter are described below.

- Do not install the input and output cables of the noise filter together to prevent the output side noise will be induced into the input side cable where noise has been eliminated by the noise filter.



- Installing the input and output cables together will cause noise induction.
- Separate the input cable from the output cable.

- Connect the noise filter's ground terminal to the control panel with the shortest cable as possible (approx. 10cm (3.94 in.) or less).

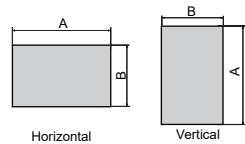
5. INSTALLATION

5.1 Control Panel Inside Dimensions for Mounting GOT

Install the GOT on the control panel out of the way for the equipment inside the control panel. Do not install the GOT and the unit in prohibited areas for the installation.

Point
Applicable cable Some cables may need to be longer than the specified dimensions when connecting to the GOT. Therefore, consider the connector dimensions and bending radius of the cable as well for installation.

5.2 Panel Cutting Dimensions



Model	A	B	Panel thickness
GT2507T-WTSD	197(7.76) +1(0.04) 0(0)	141(5.55) +1(0.04) 0(0)	1.6(0.06) to 4(0.16)

5.3 Mounting Position

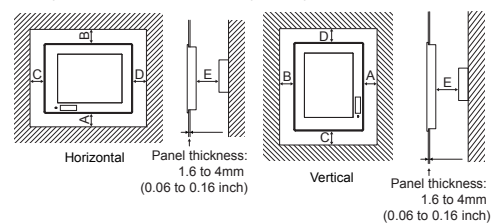
When mounting the GOT, the following clearances must be maintained from other structures and devices.

Some cables may need to be longer than the specified dimensions when connecting to the GOT.

Therefore, consider the connector dimensions and bending radius of the cable as well for installation.

For the lead-in allowance for cables at the bottom of the GOT, refer to the GOT2000 Series User's Manual (Hardware).

For the vertical installation, install the GOT so that the vertical installation arrow printed on the GOT rear face points upward.



According to the dimensions in the following table, leave clearances between the GOT and the other devices. The values enclosed in square brackets apply to the case where no other equipment generating radiated noise (such as a contactor) or heat is installed near the GOT. However, keep the ambient temperature of the GOT to 65°C or lower.

Item	GT2507T-W
A	64(2.52) or more
B	Horizontal: 81(3.19) or more [23(0.91) or more] Vertical: 53(2.09) or more [23(0.91) or more]
C	53(2.09) or more [32(1.26) or more]
D	Horizontal: 53(2.09) or more [23(0.91) or more] Vertical: 81(3.19) or more [23(0.91) or more]
E ¹⁾	100(3.94) or more [20(0.79) or more]

*1: When opening or closing the battery cover: 72(2.83) or more

5.4 Control Panel Inside Temperature and Installation Angle

When installing the GOT to a panel, set the display section as shown below. Using the GOT with the installation angle other than the following deteriorates the GOT earlier.

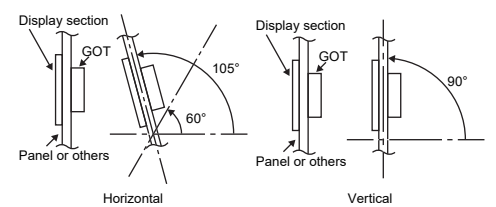
Installing the GOT horizontally

When installing the GOT with the installation angle between 60 to 105°, the temperature inside the control panel must be within 65°C.

When installing the GOT with the installation angle other than between 60 to 105°, the temperature inside the control panel must be within 50°C.

Installing the GOT vertically

When the GOT is installed a 90° angle, the control panel inside temperature must be within 65°C. When the GOT is installed at any angle other than 90°, the control panel inside temperature must be within 50°C.



6. MAINTENANCE AND INSPECTION

Refer to the GOT2000 Series User's Manual (Hardware) for maintenance and inspection for the GOT.

Warranty

Mitsubishi Electric will not be held liable for damage caused by factors found not to be the cause of Mitsubishi Electric; machine damage or lost profits caused by faults in the Mitsubishi Electric products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi Electric; damages to products other than Mitsubishi Electric products; and to other duties.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Country/Region	Sales office/Tel
USA	Mitsubishi Electric Automation, Inc. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, U.S.A. Tel: +1-847-476-2100
Brazil	Mitsubishi Electric do Brasil Comercio e Servicos Ltda. Avenida Adelino Cardana, 293, 21 andar, Bethaville, Barueri SP, Brazil Tel: +55-11-4689-3000
Mexico	Mitsubishi Electric Automation, Inc. Mexico Branch Boulevard Miguel de Cervantes Saavedra 301, Torre Norte Piso 5, Ampliacion Granada, Miguel Hidalgo, Ciudad de Mexico, Mexico, C.P. 11520 Tel: +52-55-3067-7512
Germany	Mitsubishi Electric Europe B.V. German Branch Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany Tel: +49-2102-486-0
UK	Mitsubishi Electric Europe B.V. UK Branch Travellers Lane, UK-Hatfield, Hertfordshire, AL10 8XB, U.K. Tel: +44-1707-26-9780
Italy	Mitsubishi Electric Europe B.V. Italian Branch Centro Direzionale Colleoni - Palazzo Sino, Viale Colleoni 7, 20864 Agrate Brianza (MB), Italy Tel: +39-039-60531
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi, 75-80-Appdo. 420, E-08190 Sant Cugat del Valles (Barcelona), Spain Tel: +34-935-65-3131
France	Mitsubishi Electric Europe B.V. French Branch 25, Boulevard des Bouvets, 92741 Nanterre Cedex, France Tel: +33-1-55-65-55-68
Czech	Mitsubishi Electric Europe B.V. Czech Branch Pekarska 621/7, 155 00 Praha 5, Czech Republic Tel: +420-255 719 200
Turkey	Mitsubishi Electric Turkey A.S. Umraniye Branch Serifai Mahallesi Nispetiye Sokak No:5, TR-34775 Umraniye / Istanbul, Turkey Tel: +90-216-526-3990
Poland	Mitsubishi Electric Europe B.V. Polish Branch ul. Krakowska 48, 32-083 Balice, Poland Tel: +48-12-347-65-00
Russia	Mitsubishi Electric (Russia) LLC St. Petersburg Branch Piskarevsky pr. 2, bld 2, lit "Sch", BC "Benua", office 720, 195027 St. Petersburg, Russia Tel: +7-812-633-3497
South Africa	Adroit Technologies 20 Waterford Office Park, 189 Witkoppen Road, Fourways, South Africa Tel: +27-11-658-8100
China	Mitsubishi Electric Automation (China) Ltd. Mitsubishi Electric Automation Center, No.1386 Hongqiao Road, Shanghai, China Tel: +86-21-2322-3030
Taiwan	SETSUYO ENTERPRISE CO. LTD. 6F, No.105, Wugong 3rd Road, Wugong District, New Taipei City 24889, Taiwan Tel: +886-2-2299-2499
Korea	Mitsubishi Electric Automation Korea Co., Ltd. 7F to 9F, Gangseo Hangang X-lower A, 401, Yangcheon-ro, Gangseo-Gu, Seoul 07528, Korea Tel: +82-2-3660-9569
Singapore	Mitsubishi Electric Asia Pte. Ltd. 307 Alexandra Road, Mitsubishi Electric Building, Singapore 159943 Tel: +65-6473-2908
Thailand	Mitsubishi Electric Factory Automation (Thailand) Co., Ltd. 12th Floor, SV City Building, Office Tower 1, No. 896/19 and 20 Rama 3 Road, Kwaeng Bangkongkang, Khet Yannawa, Bangkok 10120, Thailand Tel: +66-2652-6522 to 31
Indonesia	PT. Mitsubishi Electric Indonesia Gedung Jaya 8th Floor, J.L. M.H. Thamrin No.12, Jakarta Pusat 10340, Indonesia Tel: +62-21 3192-6461
Vietnam	Mitsubishi Electric Vietnam Company Limited 11th & 12th Floor, Viettel Tower B, 285 Cach Mang Thang 8 Street, Ward 12, District 10, Ho Chi Minh City, Vietnam. Tel: +84-28-3910-5945
India	Mitsubishi Electric India Pvt. Ltd. Pune Branch Emerald House, EL-3, 3 Block, M.I.D.C., Bhosari, Pune - 411026, Maharashtra, India Tel: +91-20-2710-2000
Australia	MITSUBISHI ELECTRIC AUSTRALIA PTY. LTD. 348 Victoria Road, P.O. Box 11, Rydalmere, N.S.W 2116, Australia Tel: +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE: TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHYODA-KU, TOKYO 100-8310, JAPAN
NAGOYA WORKS: 1-14, YADA-MINAMI 5-CHOME, HIGASHI-KU, NAGOYA, JAPAN

When exported from Japan, this manual does not require application to the Ministry of Economy, Trade and Industry for service transaction permission.

Specifications subject to change without notice.
Printed in Japan, September 2021.