4. INSTALLATION PROCEDURE

The installation procedure for the MES interface function board is explained using the GT16-MESB.

1) Turn off the GOT.
2) Remove the extension unit cover (interface 1 side) of the GOT near face.
3) Install the option unit to the MES interface function board (When the expansion unit is installed on the GOT, remove it before installing the MES interface function board.)
4) Tighten the fixing screw with a torque of 0.25 to 0.35 Nm to fix the unit.

3. PART NAMES AND EXTERNAL DIMENSIONS

<table>
<thead>
<tr>
<th>No.</th>
<th>Name</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td>Fixing screw</td>
<td>Screws for fixing the unit to the GOT (M2.6 x 14 (1.10))</td>
</tr>
<tr>
<td>2)</td>
<td>Connector</td>
<td>Connector for connecting the MES interface function board of the GOT</td>
</tr>
<tr>
<td>3)</td>
<td>Rating plate</td>
<td>—</td>
</tr>
</tbody>
</table>

Warranty

Mitsubishi Electric will not be held liable for damage caused by factors beyond our control or not the cause of Mitsubishi Electric machine damage or unit defects caused by faults in the Mitsubishi Electric products, damage to secondary equipment, etc., and damage due to changes made to the machine or system, etc. As such, the system is sold “as is.”

For safe use

This product has been manufactured as a general-purpose part for general initiative, and has not been designed or manufactured to be incorporated into a device or system used in purposes related to human life.

Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement systems, consult with Mitsubishi Electric.

Although this product has been designed and manufactured with the utmost care and attention to detail, ensuring precision and reliability, however, when installing the product where major accidents or severe injury could occur if the product fails, install appropriate backup or fail-safe functions in the system.