

MITSUBISHI ELECTRIC

GOT2000/GOT1000 Series Sound Output Unit

User's Manual

GT15-SOUT

Thank you for choosing Mitsubishi Electric Graphic Operation Terminal (GOT).

Prior to use, please read both this manual and detailed manual thoroughly to fully understand the product.

MODEL	GT15-SOUT-U
MODEL CODE	1D7M68
IB(NA)-0800383-L(2111)MEE	

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SAFETY PRECAUTIONS

(Always read these precautions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly. The precautions given in this manual are concerned with this product. In this manual, the safety precautions are ranked as "WARNING" and "CAUTION".

WARNING Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

CAUTION Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the **CAUTION** level may lead to a serious accident according to the circumstances. Always follow the precautions of both levels because they are important to personal safety. Please save this manual to make it accessible when required and always forward it to the end user.

[DESIGN PRECAUTIONS]

CAUTION

- Do not bundle the control and communication cables with main-circuit, power or other wiring. Run the above cables separately from such wiring and keep them a minimum of 100mm apart. Not doing so may cause a malfunction.

[MOUNTING PRECAUTIONS]

WARNING

- Be sure to shut off all phases of the external power supply used by the system before mounting or removing this unit to/from the GOT. Not doing so can cause a unit failure or malfunction.
- Before connecting the Bus connection cable to this unit, always shut off GOT power and PLC CPU power externally in all phases. Not doing so can cause a malfunction.

CAUTION

- Use this unit in the environment that satisfies the general specifications described in the User's Manual for the GOT used. Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.
- When installing this unit to the GOT, fit it to the connection interface of the GOT and tighten the mounting screws in the specified torque range (0.36N·m to 0.48N·m) with a Phillips-head screwdriver No. 2. Undertightening can cause a drop, failure or malfunction. Overtightening can cause a drop, failure or malfunction due to screw or unit damage.

[WIRING PRECAUTIONS]

WARNING

- Be sure to shut off all phases of the external power supply used by the system before wiring. Failure to do so may result in an electric shock, product damage or malfunctions.

CAUTION

- Exercise care to avoid foreign matter such as chips and wire offcuts entering the unit. Not doing so can cause a fire, failure or malfunction.

[STARTUP AND MAINTENANCE PRECAUTIONS]

WARNING

- Before starting cleaning or mounting screw retightening, always shut off GOT power externally in all phases. Not doing so can cause a unit failure or malfunction. Tighten the mounting screws in the specified torque range (0.36N·m to 0.48N·m) with a Phillips-head screwdriver No. 2. Undertightening can cause the GOT to drop, short circuit or malfunction. Overtightening can cause a drop, short circuit or malfunction due to the damage of the screws or unit.

CAUTION

- Do not disassemble or modify the unit. Doing so can cause a failure, malfunction, injury or fire.
- Do not touch the conductive and electronic parts of this unit directly. Doing so can cause a unit malfunction or failure.
- The cables connected to the unit must be run in ducts or clamped. Not doing so can cause the unit or cable to be damaged due to the dangling, motion or accidental pulling of the cables or can cause a malfunction due to a cable connection fault.

CAUTION

- When unplugging the cable connected to the unit, do not hold and pull from the cable portion. Doing so can cause the unit or cable to be damaged or can cause a malfunction due to a cable connection fault.
- Do not drop the module or subject it to strong shock. A module damage may result.
- Before touching the unit, always touch grounded metals, etc. to discharge static electricity from human body, etc. Not doing so can cause the unit to failure or malfunction.

[DISPOSAL PRECAUTIONS]

CAUTION

- When disposing of this product, treat it as industrial waste.

[TRANSPORTATION PRECAUTIONS]

CAUTION

- Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the User's Manual for the GOT used, as they are precision devices. Failure to do so may cause the unit to fail. Check if the unit operates correctly after transportation.
- When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products. Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method). Additionally, disinfect and protect wood from insects before packing products.

Manual

The following shows manuals relevant to this product.

Manual name	Manual number (Model code)
GOT2000 Series User's Manual(Hardware) (Sold separately)	SH-081194ENG (1D7MJ5)
GOT2000 Series Connection Manual (Microcomputer,MODBUS/Fieldbus Products,Peripherals)	SH-081200ENG
GT16 User's Manual (Hardware) (Sold separately)	SH-080928ENG (1D7MD3)
GT15 User's Manual (Sold separately)	SH-080528ENG (1D7M23)
GOT1000 Series Connection Manual (Microcomputer,MODBUS Products, Peripherals) for GT Works3 (Sold separately)	SH-080871ENG (1D7MC5)

For detailed manuals and relevant manuals, refer to the e-Manual or PDF manuals stored in the DVD-ROM for the screen design software used. The latest manuals are also available from MITSUBISHI ELECTRIC FA Global Website (www.MitsubishiElectric.com/fa).

Compliance with the EMC and Low Voltage Directives

To configure a system meeting the requirements of the EMC and Low Voltage Directives when incorporating the Mitsubishi GOT (EMC and Low Voltage Directives compliant) into other machinery or equipment, refer to "EMC AND LOW VOLTAGE DIRECTIVES" of the General Description included with the GOT used. The CE mark, indicating compliance with the EMC and Low Voltage Directives, is printed on the rating plate of the GOT.

Compliance with the new China RoHS directive

GOT 相关的基于“电器电子产品有害物质限制使用管理办法”要求的表示方法

Note: This symbol mark is for China only.

含有有害6物质的名称、含有量、含有部件
 本产品中所含有的有害6物质的名称、含有量、含有部件如下表所示。
 产品中有害物质的名称及含量

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
电路板组件	×	○	○	○	○	○
树脂壳体、电缆、线材	○	○	○	○	○	○
钣金部件、螺丝等金属部件	○	○	○	○	○	○

本表格依据 SJ/T11364 的规定编制。
 ○：表示该有害物质在该部件所有均质材料中的含量均在 GB/T26572 规定的限量要求以下；
 ×：表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T26572 规定的限量要求。

Referenced Standard: GB/T15969.2 (Requirement of Chinese standardized law)

Packing List

The following items are included.

Model name	Product name	Quantity
GT15-SOUT	Sound output unit	1
	Mounting screw set (2 pieces of screw, 2 pieces of label)	1
	Cable clamp set	1
	GOT2000/GOT1000 Series Sound Output Unit User's Manual (This manual)	1

1. OVERVIEW

This user's manual describes the GOT2000/GOT1000 series sound output unit (hereinafter referred to as the sound output unit). With installing the sound output unit, the GOT can be connected to a speaker with amplifier (hereinafter referred to as external speaker). When using the sound output unit, set the Communication Settings. For the setting, refer to the User's Manual for the GOT used.

2. SPECIFICATIONS

The performance specifications of the sound output unit are indicated below. The general specifications of the sound output unit are the same as those of the GOT. Refer to the User's Manual for the GOT used for the general specifications of the printer unit.

Item	Specification
Sound output terminal	For connecting external L/R speakers, 1 channel for each speaker (2Vp-p, 0.4mW (for rated load 10kΩ))
Applicable jack	φ 3.5 stereo mini jack, straight type
Playable file	GOT1000 Series: Windows WAV format 8.000KHz, 16 bits, mono (8 seconds/sound file) GOT2000 Series: Windows WAV format 16.000KHz/8.000KHz, 16 bits, mono (30 seconds/sound file)
Internal consumed current (DC5V)	0.08A
Weight	0.07kg (0.154lb) (Including cable clamp)

3. PART NAMES AND EXTERNAL DIMENSIONS

Unit: mm (inch)

* The above figures show the external dimensions after installing the cable clamp.

4. INSTALLATION AND REMOVAL PROCEDURE

4.1 Cable Connection

- Connect a cable of an external speaker to the sound output unit.
- Attach the cable clamp to the printer unit. Position the cable clamp band outside, and insert the cable clamp to section A shown in the following figure until it clicks. For the band inserting direction, refer to the arrow. (The cable clamp is the RSG-130-V0 of KITAGAWA INDUSTRIES CO.,LTD. or equivalent.)
- Put the cable of the external speaker through the looped cable clamp band, and pull the band for fixing the cable.

4.2 Unit Installation

The installation procedure for the sound output unit is explained using the GT1575.

- Power off the GOT.
- Remove the one extension unit covers of the GOT.
- Fit the sound output unit in the GOT case.

(4) Tighten the mounting screws of the sound output unit with a tightening torque of 0.36N·m to 0.48N·m (two places).

(5) When mounting any communication unit on the outer stage, refer to the User's Manual for the GOT used. When not mounting any communication unit on the outer layer, stick accessory labels on the top of mounting screws (2 places) to cover the top of them in order to avoid receiving electrostatic. Keep the connector cover and label (see the following figure) fixed.

4.3 Unit Removal

For removing the sound output unit, reverse the procedure of the installation.

Point

Precautions for connecting external speaker

- Do not connect or disconnect the cable of the external speaker during sound outputs.
- Do not connect any devices other than external speakers to the sound output unit.

Cable clamp

- Pulling out the cable clamp band
 The cable clamp band can be pulled out after cable treatment. Pull out the band with pressing the tab of the cable clamp outward using a driver etc.
- Removing from sound output unit
 The cable of the external speaker can be removed even though the cable is fixed with the cable clamp. Remove the cable clamp by pressing it in both directions (arrow A).

Warranty

Mitsubishi Electric will not be held liable for damage caused by factors found not to be the cause of Mitsubishi Electric; machine damage or lost profits caused by faults in the Mitsubishi Electric products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi Electric; damages to products other than Mitsubishi Electric products; and to other duties.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Country/Region Sales office/Tel

USA	Mitsubishi Electric Automation, Inc. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, U.S.A. Tel: +1-847-478-2100
Brazil	Mitsubishi Electric do Brasil Comercio e Servicos Ltda. Avenida Adelino Cardana, 293, 21 andar, Bethaville, Barueri SP, Brazil Tel: +55-11-4693-3000
Mexico	Mitsubishi Electric Automation, Inc. Mexico Branch Boulevard Miguel de Cervantes Saavedra 301, Torre Norte Piso 5, Ampliacion Granada, Miguel Hidalgo, Ciudad de Mexico, Mexico, C.P. 11520 Tel: +52-55-3067-7512
Germany	Mitsubishi Electric Europe B.V. German Branch Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany Tel: +49-2102-486-0
UK	Mitsubishi Electric Europe B.V. UK Branch Travelers Lane, UK-Hatfield, Hertfordshire, AL10 8XB, U.K. Tel: +44-1707-28-8780
Italy	Mitsubishi Electric Europe B.V. Italian Branch Centro Direzionale Colleoni - Palazzo Sirio, Viale Colleoni 7, 20064 Agrate Brianza (MB), Italy Tel: +39-039-60531
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi, 76-80-4pdo. 420, E-08190 Sant Cugat del Valles (Barcelona), Spain Tel: +34-935-65-3151
France	Mitsubishi Electric Europe B.V. French Branch 25, Boulevard des Bouvets, 92741 Nanterre Cedex, France Tel: +33-1-55-68-55-68
Czech	Mitsubishi Electric Europe B.V. Czech Branch Pekarska 62/17, 155 00 Praha 5, Czech Republic Tel: +420-255 719 200
Turkey	Mitsubishi Electric Turkey A.S. Umraniye Branch Serfall Mahallesi Nutuk Sokak No:5, TR-34775 Umraniye / Istanbul, Turkey Tel: +90-216-526-3990
Poland	Mitsubishi Electric Europe B.V. Polish Branch ul. Krakowska 48, 32-083 Balice, Poland Tel: +48-12-347-65-00
Russia	Mitsubishi Electric (Russia) LLC St. Petersburg Branch Pskarskiy pr. 2, bld 2, lit "Sch", BC "Benau", office 720, 195027 St. Petersburg, Russia Tel: +7-812-333-3497
South Africa	Adroll Technologies 20 Waterford Office Park, 189 Witkoppen Road, Fourways, South Africa Tel: +27-11-658-8100
China	Mitsubishi Electric Automation (China) Ltd. Mitsubishi Electric Automation Center, No. 1386 Hongqiao Road, Shanghai, China Tel: +86-21-2322-3030
Taiwan	SETSUYO ENTERPRISE CO., LTD. 6F, No.105, Wugong 3rd Road, Wugu District, New Taipei City 24889, Taiwan Tel: +886-2-2299-2499
Korea	Mitsubishi Electric Automation Korea Co., Ltd. 7F to 9F, Gangseo Hangang Xi-tower A, 401, Yangcheon-ro, Gangseo-Gu, Seoul 07528, Korea Tel: +82-2-9600-9569
Singapore	Mitsubishi Electric Asia Pte. Ltd. 307 Alexandra Road, Mitsubishi Electric Building, Singapore 159943 Tel: +65-6473-2308
Thailand	Mitsubishi Electric Factory Automation (Thailand) Co., Ltd. 12th Floor, 5V City Building, Office Tower 1, No. 899/19 and 20 Rama 3 Road, Kwang Bangpoo, Khet Yamaewa, Bangkok 10120, Thailand Tel: +66-2682-6522 to 31
Indonesia	PT. Mitsubishi Electric Indonesia Gedung Jaya 8th Floor, Jl. MH. Thamrin No.12, Jakarta Pusat 10340, Indonesia Tel: +62-21-3192-6461
Vietnam	Mitsubishi Electric Vietnam Company Limited 11th & 12th Floor, Viettel Tower B, 285 Cach Mang Thang 8 Street, Ward 12, District 10, Ho Chi Minh City, Vietnam. Tel: +84-28-3910-5945
India	Mitsubishi Electric India Pvt. Ltd. Pune Branch Emerald House, EL-3, J Block, M.I.D.C., Bhosari, Pune - 411026, Maharashtra, India Tel: +91-20-2710-2000
Australia	MITSUBISHI ELECTRIC AUSTRALIA PTY. LTD. 348 Victoria Road, P.O. Box 11, Rydalmere, N.S.W 2116, Australia Tel: +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN
 NAGOYA WORKS: 1-14, YADA-MINAMI 5-CHOME, HIGASHI-KU, NAGOYA, JAPAN

When exported from Japan, this manual does not require application to the Ministry of Economy, Trade and Industry for service transaction permission.

Specifications subject to change without notice.
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Dimensions of X when mounted to the GOT

GOT	GT27	GT25	GT16	GT15
15"	23 (0.91)	-	19.5 (0.77)	21 (0.83)
12.1"	23 (0.91)	23 (0.91)	18 (0.71)	18 (0.71)
10.4"	23 (0.91)	23 (0.91)	21 (0.83)	21 (0.83)
8.4"	23 (0.91)	23 (0.91)	23 (0.91)	23 (0.91)
5.7"	23 (0.91)	-	23 (0.91)	23 (0.91)

Unit: mm (inch)

No.	Name	Description
1)	Mounting screw	Mounting screws fixed with the front communication unit or GOT
2)	Interface connector	Extension connector installed to a front extension unit or the GOT
3)	Extension connector	Extension connector to which a back extension unit is installed
4)	Cable clamp	For cable treatment
5)	Sound output terminal	Terminal for connecting a cable of external speakers
6)	Rating plate	-